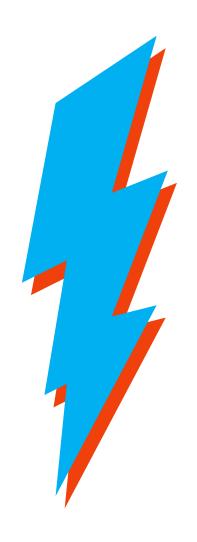
LITE BLOX

INSTRUCTION MANUAL

VERSION 01.1 - EN





LITE BLOX

INSTRUCTION MANUAL

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4 .

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1 SAFETY GUIDELINES

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1.1

GENERAL

ATTENTION! Please read the following instructions carefully.

This manual is an extension to the printed

DIN A6 flyer for "startup & maintenance"
that comes with your LITEfBLOX battery.
It is part of the product and contains important notes for correct handling & maintenance. Therefore please make sure to store this document at a safe place in order to have it at hand at all times in cases of uncertainties and when the product is passed on.

Fig 1: Flyer "startup & maintenance"

1.2

ADVICES

Please pay close attention to the following advices in order to ensure best performance at any time for maximum product life:

- Refer to this manual for appropriate installation, maintenance & charging.
- Do not remove the LITE BLOX battery from its original packaging until required for use.
- Always keep your LITE BLOX clean and dry.
- Only use as starter battery on common automotive alternators.
- Pay attention to the plus (+) & minus (-) marks on the LITE BLOX battery as well as on the peripherals to ensure correct use at any time.
- Do not short circuit your LITE BLOX & treat as described in this manual.
- Only use appropriate chargers, validated for Lithium Iron Phosphate batteries (LiFePO4).
- Do not mix batteries of different spec, capacity, size or cell chemistry in one application
- Never leave your LITE BLOX plugged to a battery charger without attendance.
- Never recharge your LITE BLOX at an environment temperature below 0°C.
- Disconnect from the vehicles peripherals when not in use for longer sitting periods.
- Recharge on extended storage periods (>150days when fully charged).
- Do not dismantle, crush, puncture, open or shred your LITE BLOX.
- Do not expose your LITE BLOX to heat or fire. Avoid exposure to direct sunlight.
- In the event of a chemical reaction of the battery cells, avoid contact with skin or eyes.

1.3

DISPOSAL

Dispose the Li-ion battery in accordance with local, state and federal laws and regulations.

Batteries may be returned to the manufacturer.

Do not mix with other industrial waste.

1.4

SAFETY SYMBOLS

The following markings can be found on the product:



Battery can be recycled

Fig 2: Safety symbol 1

Fig 3: Safety symbol 2

1.5 PRODUCT LABELING

Please note that Li-ion batteries have to be treated differently from conventional lead-acid batteries. Therefore, make sure to pay close attention to the specifications & thresholds on the label attached to your LITEFBLOX LBXXXX (LB14XX / LB20XX / LB28XX) battery model — do not remove and get in touch if missing!

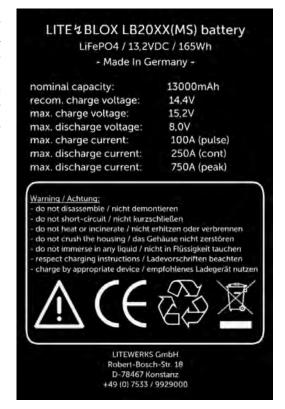
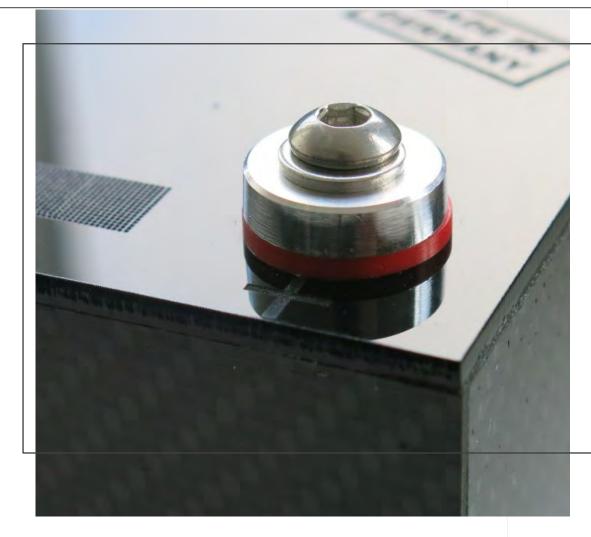


Fig 4: Product label





2 INTRODUCTION

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2.1 **PRODUCT DESCRIPTION**

Our LBXXXX(MS) high performance battery series has been developed extensively over the past 6 years for maximum performance, reliability and safety. Thanks to premium LITHIUMWERKS (R) lithium iron phosphate battery cells in combination with our industry leading intelligent Battery Management System (BMS), all LITE BLOX batteries are extremely reliable and offer an outstanding cycle life according to our company maxim: quality before quantity!

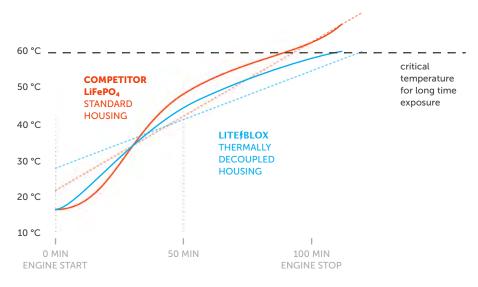


Fig 5: Temperature diagram

We invented a groundbreaking, patent pending housing concept based on a carbon fiber-foamsandwich structure, scalable to any form factor:

- extremely lightweight CFC container
- shields the cells effectively from shock (joggling & bumps) and heat
- provide easy replacement of the battery cells
- works as an efficient crash
 barrier in case of an accident



Fig 6: Housing concept

2 | INTRODUCTION

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2.2 INTENDED USE

Our LBXXXX(MS) series Li-ion battery is only to be used as a power source for starting combustion engines, with a 12V board net, backed by common automotive alternators.

Therefore, it is not advised to use the battery in vehicles or systems where the battery voltage, current or temperature exceeds the specified working range (see chapter 3).

The LBXXXX(MS) series battery has an integrated BMS, monitoring whether the LITE BLOX is being misused or used outside of the intended working space and may disconnect from the vehicles peripherals in order to protect the Li-ion cells from permanent harm or damage (see 3.7).

2 | INTRODUCTION _______

2.3

GLOSSARY OF TERMINOLOGY

IBS Intelligent Batterymanagement System

SOC State Of Charge

C.C.-C.V. Constant Current – Constant Voltage

ECU Engine Control Unit

OEM Original Equipment Manufacturer

LiFeP04 Lithium Iron Phosphate (LiFePO4)

BMS Battery Management System

2.4

SYMBOLS

Following icons will be used throughout the manual:

A !WARNING!







3 PRODUCT SPECIFICATIONS

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3.1 **TECHNICAL SPECIFICATIONS**

3.1.1 ELECTRICAL

	LB14XX(MS)	LB20XX(MS)	LB28XX(MS)
Nominal capacity	7,5Ah	12,5Ah	17,5Ah
Energy	99Wh	165Wh	231Wh
Nominal voltage	13,2V		
Self-discharge	<3% per Month		
EqPb (Equals lead- acid battery)	20 to 35Ah	35 to 50Ah	50 to 65Ah

3.1.2 MECHANICAL

	LB14XX(MS)	LB20XX(MS)	LB28XX(MS)
Dimensions (LxWxH) in mm	183 x 156 x 103		235 x 156 x 103
Weight	14XXg	20XXg	28XXg
Protection	IP65		
Cell type	LITHIUMWERKS A	NR26650M1B (GEN3)	
Cell setup	4s3p	4s5p	4s7p
Chemistry	LiFePO4		

3.1.3 CHARGING

	LB14XX(MS)	LB20XX(MS)	LB28XX(MS)
Charge method	CCCV		
Max charge voltage	15,2V		
Max continuous charge current	30A	50A	70A
Max charge current (10s)	60A	100A	140A
End of discharge voltage	10,0V / 12,4V		
Discharge current (continuous)	150A	250A	350A
Discharge current (peak 1s)	450A	750A	1050A



3.1.4 TEMPERATURE

	LB14XX(MS)	LB20XX(MS)	LB28XX(MS)
Charge temperature	0°C to 55°C		
Discharge temp.	-22°C to 55 °C / -4°F	to 131°F	
Storage temp. short	-20°C to 45°C / -4°F	to 113°F (term < 1 mor	nth)
Storage temp. long	-10°C to 25°C / 14°F	to 77°F (term > 1 mont	h)
Relative humidity	10 – 90%		

3.1.5 COMPLIANCE

	LB14XX(MS)	LB20XX(MS)	LB28XX(MS)
Certifications	CE, FCC, UN38.3, UN	ECE R10	
Shipping classifications (see MSDS for further info)	UN3480		

3.1.5 GENERAL

	LB14XX(MS)	LB20XX(MS)	LB28XX(MS)
Cycle life*	>1000 (10C dischar	ge, 100%DoD)	

*The cycle life given above is an indication at Room Temperature (RT). Battery lifespan depends strongly on application, environment and the applied charging / discharging currents.

3.2 **ENVIRONMENTAL CONDITIONS**

3.3 **REQUIRED TOOLS**

Use the Li-ion battery in a dry, clean, dust free, well 6 mm Hexagon Allen key ventilated space. Do not expose the Li-ion battery to fire, water, solvents or excessive heat.

3 | PRODUCT SPECIFICATIONS __

▲ !WARNING!

The Li-ion battery may only be used in conditions, specified in this manual. Exposing the battery to conditions outside the specified boundaries may result in serious harm to the product and/or the user.



SCOPE OF DELIVERY

3.5 **CONNECTIONS**

A - 1x LITE∮BLOX battery LBXXXX(MS)

X1 / X2 - Battery Terminal for M6 bolt.

B - 1x Terminal Pole + (large diameter)

C - 1x Terminal Pole - (small diameter)

D - 2x Bolt M6x20 (for pole terminals)

E - 2x Bolt M6x8 & washer M6 (for ring cable lugs)

F - Manual for Installation & Maintenance

1x Sticker NoFatBatteries (Promo)

1x Air Refresher (Promo)

1x Sticker DMSB LBXXXX





3.6 **OPTIONAL COMPONENTS**

LiFePO4 charger	LB 300l	#062
LiFePO4 charger	LB 100l	#012
Bracket OEM	battery adapter bracket	#022
Bracket Porsche	battery adapter bracket	#016 / #19 / #39
Bracket Nissan GT-R	battery adapter bracket	#037
Pole terminals	Pole terminals pair (brass/aluminium)	#009 / #003
Battery cable	Battery cable extension (black/red)	#014
Protective Caps	Protective pole caps battery	#010

3.7 **PROTECTION THRESHOLDS**

The protection limits are implemented to protect the LITE BLOX battery from unintentional events that will damage the LITE BLOX battery. Still, the best practice is to prevent possible malfunctions in the vehicle system in order to make sure the LITE-BLOX battery is being used in the specified working range (see chapter 5 for more info).

	LB14XX(MS)	LB20XX(MS)	LB28XX(MS)
Threshold soft			
Overvoltage (cell / pack)	3,9V / 15,6V		
Undervoltage (cell / pack)	3,1V / 12,4V		
Temperature (ambient battery cells)	85°C / 185°F		
Threshold hard			
Overvoltage (cell / pack)	4,0V / 16,0V		
Undervoltage (cell / pack)	2,5V / 10,0V		
Temperature (ambient battery cells)	90°C / 194°F		
Current			
Current (peak discharge @ RT)	700A	900A	1100A
Current (peak charge @ RT)	80A	120A	160A





4 INSTALLATION

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4 | INSTALLATION

4.1

GENERAL

▲ !WARNING!

Never install or use a damaged Li-Ion battery.

▲ !WARNING!

Never short circuit the Li-lon battery.

4.2

UNBOXING

Carefully check your LITE BLOX battery for damages right after unpacking. In case of damage or preuse, contact your reseller or LITEWERKS GmbH.

Never install or use a battery which appears to be damaged!

To prevent malfunction before first use, every LITE BLOX is being shipped deactivated from factory (0V between the poles)!!

4 | INSTALLATION

4.3

FIRST USE



Mount to the location of the OEM starter battery, using the integrated bottom bracket plate, along with our vehicle specific adapters (see. 3.6).

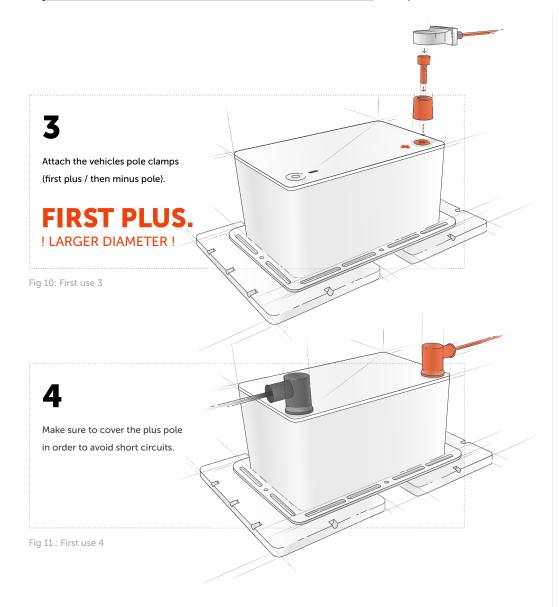
Fig 8: First use 1

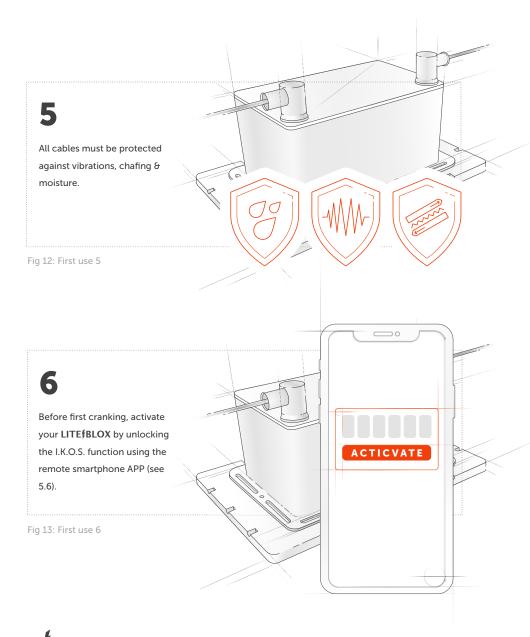


Ensure both terminal are fastened properly (M6 = min. 10Nm)

Fig 9: First use 2









4 | INSTALLATION

34 .

4 | INSTALLATION ______

4.3.1 PLACEMENT

Before it is used, the battery must be positioned in such a way that it will not move around in its compartment during use and that none of the connecting cables are being stretched or harmed.

4.3.2 CONNECTING WIRES

Use appropriate dimension and material for the connection wires to prevent overheating and voltage drop. Make sure that all wires are connected safely ϑ tight.

4.3.3 CONNECTING CHARGER

Disconnect minus cable (mass) before attaching the charger clamps to the battery terminals to prevent malfunction (use appropriate charger LB100 / LB300 only and see charger manual).

First attach both pole clamps to the battery poles, then plug in charger to 110/230V!

▲ !WARNING!

Do not connect the (-) terminal first as this may lead to short circuits.

▲ !WARNING!

Connect to 12V systems only. Never install multiple Li-Ion batteries at the same time.

▲ !WARNING!

Avoid short circuit when using a wrench.

▲ !WARNING!

Do not reverse connect the power cables (polarity).



5 BATTERY USE

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5.1 **OVERVIEW**

▲ !WARNING!

Follow the safety guidelines of chapter 1.

Venting holes for gas and pressure exchange

Battery-ID containing
Serial-No. (#-spec-digit-digit-digit) +

The Battery type (LB-digit-digit-X-X)

Minus pole terminal (electrical mass/body)

Electric specifications of the LITE BLOX

Plus pole terminal



Fig 14: General information





______ 5 | BATTERY USE

5.2

CHARGING △!CAUTION!

To charge your LITE BLOX battery, only use a charger (LB100 / LB300) or device which is suitable for charging LiFePO4 batteries (in this case please make sure to validate beforehand with our customer service).

- 1 Read the manual that comes along with your appropriate LITE BLOX charger (LB100 / LB300)
- 2 Make sure to recharge your LITE BLOX if the state of charge drops below 0% (see Smartphone App), in case of an undervoltage shutdown and in case of extended sitting periods with activated consumers (GPS, Alarm, Keyless-Go...)
- 3 Connect the charger to your LITE BLOX as described in 4.3.3
- 4 Never leave unattended during recharging process (recharging of the respective LBXXXX model will take max. 1h/2,5h from 0% of charging when using our LB300/LB100 charger)

5 | BATTERY USE _______

5.2.1 CHARGING RATE

Find the charge rates for the respective LITE BLOX model below and make sure to respect the indicated charge current.

CHARGE CURRENT

	LB14XX(MS)	LB20XX(MS)	LB28XX(MS)
Pulse (10 s)*	60 A	100 A	140 A
Max (continuous)*	30 A	50 A	70 A
Recommended**	7 Δ		

^{*}in field use / **maintenance charging

▲ !WARNING!

Never discharge or overcharge a Li-Ion battery, as this may permanently damage the battery cells.



5.3

INTELLIGENT BMS

In the following chapters the expression 'deactivated' will be used to describe the switched off state of the LITE BLOX meaning, that the internal connection of the battery terminals and the cell pack is interrupted so that no current can be drawn from it. Moreover the process when switching from 'deactivated' to 'activated' is referred to as 'reactivation' in the following.

5.3.1 I.K.O.S.

(INTELLIGENT KILL OPERATION SWITCH)

Offers the ability to deactivate the LITE BLOX via the integrated power switch unit. The control element for the manual cut off is placed at the bottom of the main page of the LITE BLOX remote APP.

Please note, that it may take a few seconds until the switching process is performed by the BMS.

The successful operation will then be confirmed by a short beeping noise.

5.3.2 A.V.A.T.

(ACTIVE VEHICLE ANTI THEFT)

An integrated effective guard function, that protects from car theft by automatically deactivating the LITE BLOX in case of an unauthorized starting attempt. With this function being active, minor electric loads like headlights, radio or interior lighting can still be used.

As soon as the current drawn from the LITE BLOX exceeds this threshold (e.g. when starting the motor), the LITE BLOX immediately deactivates itself before the starter receives enough energy to start the motor. In order to be able to draw a current from the LITE BLOX after this event, it has to be reactivated via the LITE BLOX Remote app by pressing the 'Reset Error' button (chapter 5.6.5).

5.3.3 SELF PROTECTION

The I.K.O.S. is also proactively protecting your LITE BLOX when leaving the intended operating range for current, voltage or temperature (chapter 3) or when being misused (wrong charger, alternator malfunction...). This self protection is working on three levels:

- 1 Warning (yellow): As soon as your LITE BLOX 3 Instant cut off: When being used outside the is being operated outside of the intended operating range, the first level is active (indicated by yellow coloured digits of the corresponding parameters). If for example the **LITE** BLOX suffers from over-temperature, the temperature value on the main page of the LITE BLOX Remote APP will be displayed in yellow. There is no automatic deactivation on this level.
- 2 Soft Close (red): When the LITE BLOX has left the intended operating range, the second level is active, which is indicated by the red coloured digits of the corresponding values. On this level your LITE BLOX will actively protect itself as soon as the BMS switches its operational mode from active to standby. The conditions mandatory for this switch are minor current (charge or discharge) and inactive Bluetooth connection for at least 60 seconds. This way it's ensured that the deactivation is performed when the vehicle isn't driven (engine not running). Prior to the next utilisation of the LITE BLOX (charge and discharge), it must be reactivated via the LITE BLOX Remote APP by pressing the button 'Reset Error' (chapter 5.6.5).
- intended operating range lithium cells may face permanent damage or internal cell failure which can result in outgassing or fire. Therefore, an instant cut off function (deactivation) is implemented, which is active as soon as the operating parameters of the LITE BLOX are critical. This way the LITE BLOX protects itself from overcharging, overtemperature and extensive current-draw. The instant deactivation on this level is performed without any delay (in comparison to soft close level 2) and prior to the next utilisation of the LITE BLOX (charge and discharge) it must be reactivated via the LITE BLOXRemote APP by pressing the button 'Reset Error' (chapter 5.6.5)



5.4

SITTING TIME

The sitting time of the LITE BLOX depends on its deactivation status as well as on the bluetooth connection status. In the deactivated state the only current drawn from the cell pack is the internal consumption. This internal consumption current is higher if there is an active bluetooth connection via the LITE BLOX Remote APP compared to when the BMS is on standby (<1mA).

5.4.1 I.K.O.S. ACTIVATED

When activated in a fully charged state (100%), the following anticipated periods for a remaining sitting time apply - please make sure to recharge for standing periods apart from that:

LB14XX(MS) ~150 DAYS LB20XX(MS) ~300 DAYS LB28XX(MS) ~450 DAYS

▲ !WARNING!

If not recharged up to min. 10% of capacity (see APP), the power output will be insufficient to start the engine properly!

5.4.2 I.K.O.S. DEACTIVATED

As there can be a huge number of electric consumers in modern cars, high quiescent current for parked vehicles may occur. The quiescent current limits the sitting time of the LITE BLOX and can vary from vehicle to vehicle. Typical electrical consumers that are active while the vehicle is parked

are alarm systems, keyless go systems, GPS trackers. To be able to calculate the expected sitting time of the LITE BLOX, the respective quiescent current has to be determined.

Quiescent current (example):

0.05A --> 0.001A (int discharge on the BMS) + 0.049A (peripheral discharge)

Nominal battery capacity: 12.5Ah

Sitting time:

Sitting time: 12.5Ah @ $0.05A = 250h \approx 10d$

The LITE BLOX is designed to have a remaining capacity that is sufficient to start the vehicle after an automatic deactivation after extended sitting times - this is true for a cut off at 12,4V (Soft Close Level 2).

Due to the internal power consumption by the BMS, the remaining capacity will be limited to:

LB14XX(MS) 7 DAYS LB20XX(MS) 10 DAYS LB28XX(MS) 14 DAYS 5 | BATTERY USE

5.5

VEHICLE INTEGRATION

In modern vehicles intelligent battery-management systems (IBS) can be found. These systems enables the control unit (ECU) to evaluate the status of the starter battery and alternator at any time.

An IBS System can be recognized by a black plastic cover on the minus pole clamp of the OEM battery, containing the external battery sensor. This sensor allows a temporary increase of the exploitable engine power by decoupling the generator.

Since the battery won't usually be charged when the generator is decoupled, it must be ensured, that the battery state of charge (SOC) is sufficient to power the car for the time of the decoupling. The ECU evaluates if the SOC is high enough to do so via the IBS sensor and on basis of the programmed battery characteristics

If the OEM battery is being replaced against a LITE BLOX (same for any aftermarket car battery), make sure to program it to your vehicles ECU in a qualified workshop for immaculate operation at any time.

Please see our manual for "installation & maintenance" to properly adapt your LITE BLOX to the cars ECU (chapter 4)! https://en.liteblox.de/downloads/

A !CAUTION!

Since the LITE BLOX comes with less capacity than the respective standard (OEM) starter battery, make sure to use a charger for maintenance in case of extended energy consumption (keyless-go, activated alarm system, ECU mapping, etc.) The before mentioned recommendation on the battery ECU settings may vary for different applications and are therefore supplied without liability.



5.6 LITE BLOX "REMOTE" APP

Our LITE BLOX Remote APP is available to be used on Android (Play Store) or iOS (App Store) systems

Make sure to activate "bluetooth connections" & "location services" before first use!







੬ App Store



Fig 15: App

5.6.1 START PAGE

Press the **SCAN** button to search for your **LITE- *BLOX**

(listed with the respective serial number).

By pressing the menu-button , a list with the functions **DEMO** (switch) and **LOG IN** appears.

The "DEMO Mode" can be used to explore the functionalities of the APP without actually being connected to a real LITE BLOX battery (in this case

only simulated values will be displayed).

The LOG IN offers access to the professional BMSsettings for service and authorized personnel such as LITE BLOX retailers or service partners.



Fig 16: App - Start page



5.6.2 CONNECTING

To connect to your LITE BLOX, proceed as following:

- 1 By pressing the SCAN-button as described in 5.6.1 a list of various Bluetooth devices near you might appear.
- 2 By pressing "CONNECT" next to the battery serial number, a connection between the mobile device and the respective LITE BLOX model will be established, followed by a dialog box, requesting a password (may pop up in the background).
- 3 Enter the 6-digit password (in the packaging box as well as on the bottom of your LITE**fBLOX**) and press "OK". The device is now connected, enabling full remote operation (within max. 5 meters of distance).



Fig 17: App - Connecting



SOC feedback _ Voltage _ Ampere meter

Open / close table

5.6.3 STATUS DISPLAY

The main screen of the APP is showing the status of your LITE BLOX battery. The battery element at the top gives a graphical feedback of the LITE-**BLOX**'s SOC in % plus the condition of the four single battery cells (blue / yellow / red). The car symbol indicates the operation mode of your LITE BLOX (see below). The display element is the voltage- / ampere-meter indicating the system voltage / current drawn from your LITE BLOX. By clicking on the white arrow below these three elements, a table containing the following information is opened:

Voltage (U): Voltage of the single cell banks and total voltage of the battery pack

Temperature (T): Temperature inside the housing of the LITE BLOX and on the BMS

Current (I): Current drawn from or supplied to the LITE BLOX (A minus symbol indicates, that the current is supplied to the LITE BLOX, thus that it is being charged).

For all parameters the momentary ('NOW') as well as the lowest recorded value ('MIN') and the highest recorded value ('MAX') are displayed.



Fig 18: App - Status display





Fig 19: App - Deactivation

5.6.5 REACTIVATION

In case of a cut off by the self protection function of the LITE BLOX, it must be reactivated before one can discharge or charge it again. In order to reactivate the LITE BLOX, one must establish a connection between the LITE BLOX and a mobile device via the LITE BLOX remote APP. When the LITE BLOX is deactivated, the app shows a red, crossed symbol on top of the box-shaped SOC display element at the top of the main page of the app. On the right a button 'Reset Error' appears. This button must be pressed in order to be able to use the LITE BLOX after a cut off.



Fig 20: App - Reactivation



5.6.6 MENU

At the top left corner of the main page, a menubutton = can be found. By pressing on this menubutton a list of several functions appears. These functions are:

5.6.7 CONTACT

In the contact menu you can provide us with your contact information in order to monitor your LITE BLOX on field. And if it is not working properly, we are able to contact you.

5.6.8 DEVICE

Information on the current product name, password, firmware version...

5.6.9 MANUAL

Gives you the link to the documentation of our LITE BLOX series.



Fig 21: App - Menu

5.6.10 SERVICE

In order to comprehensively monitor the operational parameters and in order to be able to provide an uncomplicated and effective customer service, the app has a built in function to collect and send telemetry data of the LITE BLOX to the server of the customer service. This way it is provided that potential failures can be detected and serviced without having the LITE BLOX removed from the vehicle. Please make sure to provide us with your contact information, so that we are able clicking the button 'Share' a graphic along with a to contact you.

5.6.12 CHARTS

To trace the operational parameters voltage, current, temperature and SOC, the app provides a chart function to display and record those parameters. With this function one can determine the voltage drop respectively the current demanded for starting the engine, the quiescent current or the temperature prevailing in the engine bay during operation. For the desired values to be displayed, they must be selected below the chart. By .csv file can be shared/sent.

5.6.11 HISTORY

The behaviour of the LITE BLOX in terms of switching-events (I.K.O.S., A.V.A.T. and self protection) is documented in the history table. For every event there is a reason (e.g. over-temperature) and a corresponding timestamp. This data can be used for status monitoring and troubleshooting.



5.6.13 UPDATE

The LITE BLOX'S BMS functions and features are implemented via its exchangeable firmware (also available as bespoke setup for a specific application) and can be updated via the the APP.

Every time the APP is started with internet connection, it will check for latest firmware and ask for an automatically update if available. To manually update the firmware press the button 'choose file', select the file in your folder system and start the update.

5.6.14 RACING LOGIN

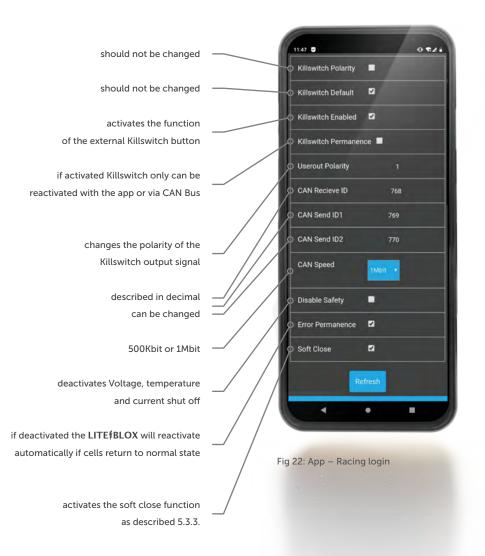
(MS VERSION ONLY!)

There is the possibility to activate a "Racing configuration" (connect motorsport harness beforehand) via LOG IN

Name: Racing

Password: wwracelite

In this custom menu it is possible to make professional adjustments of your LITE BLOX Motorsport version LBXXXXMS fitting your very application. Please get in touch with our customer service before changing the stock configuration as this might lead to shutdown during operation!





5 | BATTERY USE

5.7 CAN BUS

(MS-VERSION ONLY)

1 CAN Baud Rate = 1Mbaud

2 No CAN termination inside of the battery

3 CAN Com only ON with Input on 0X300

4 CAN Speed and CAN IDs are configurable (see 5.6.12.)

ECU2BMS14V (ID = 0X300 / CALIBRATE) (FREQ. = 20MS [50HZ])

BITS	SIZE	GAIN	RANGE	DESCRIPTION
[0]	1	1	[0-1]	Charge override
[1]	1	1	[0-1]	BT On
[2]	1	1	[0-1]	BT Off
[3]	1	1	[0-1]	Disable Crash
[4]	1	1	[0-1]	Reset Killswitch

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BMS14V2ECU (ID = 0X301 / CALIBRATE) (FREQ. = 20MS [50HZ])

BITS	SIZE	GAIN	ENGINEERING RANGE	DESCRIPTION
[0-11]	12	0.001	[0-4.095] V	Voltage cell 1
[12-23]	12	0.001	[0-4.095] V	Voltage cell 2
[24-35]	12	0.001	[0-4.095] V	Voltage cell 3
[36-47]	12	0.001	[0-4.095] V	Voltage cell 4
[48-63]	16	0.001	[0-65.535] V	Voltage Pack 14V

BMS14V2ECU (ID = 0X302 / CALIBRATE) (FREQ. = 20MS [50HZ])

BITS	SIZE	GAIN	ENGINEERING RANGE	DESCRIPTION
[0-3]	4	-	-	Alive Counter
[4]	1	1	[0-1]	Warnlevel 1
[5]	1	1	[0-1]	Warnlevel 2
[6]	1	1	[0-1]	Warnlevel 3
[7-14]	8	0.5	[0-100] %	SOC
[15-30]	16	0.1	[-3276.7–3276.8] A	Current Pack 14V
[31-38]			[0-2550] A	Max Current Charge
[39-46]			[0-2550] A	Min Current
[47-54]	8	1		Discharge





______ 5 | BATTERY USE

5.8 **EXTERNAL KILLSWITCH** (MS-VERSION ONLY)

5.8.1 CONNECTOR LAYOUT (DEUTSCH ASL006 - 05SN)

PIN	NAME	DESCRIPTION
1	Killswitch input	enables the LITE∮BLOX when connected to ground
2	Killswitch output	Transmits 12 Volt signal to shut down ECU, in disabled-state (white cable on harness)
3	CAN high	CAN-communication DTM 06-2s Pin1
4	CAN low	CAN-communication DTM 06-2s Pin2
5	Vbat + or LIN (not implemented yet)	Vbat +; max 200mA, Please do not use without a fuse (green cable on harness)

5 | BATTERY USE _______

5.8.2 WIRING HARNESS

⚠ !CAUTION!

Make sure that the GROUND (yellow) is connected to the vehicles mass at any time - otherwise the Kill-Switch will not work!

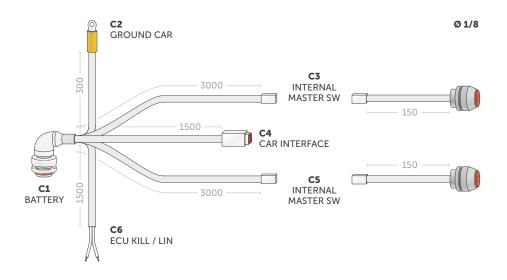


Fig 23: Wiring harness

5.8.3 KILLSWITCH STATES

Killswitch circuit closed

LITE BLOX is activated and engine is running.

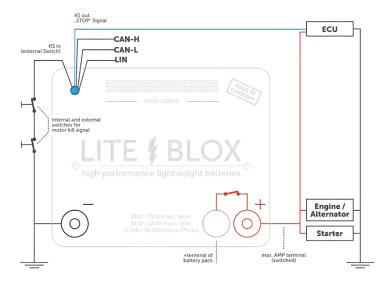


Fig 24: Killswitch circuit closed

Killswitch circuit open

LITE∮BLOX is deactivated and engine is shut off.

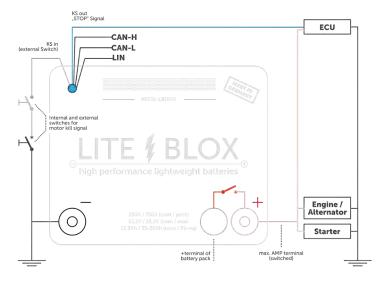


Fig 25: Killswitch circuit open



_____ 6 | MAINTENANCE

MAINTENANCE

6.1 **GENERAL**

- 1 Disconnect the Li-ion battery from all loads and charging devices before performing cleaning and maintenance activities.
- 2 Place the protective caps over the terminals before cleaning and maintenance activities to avoid the risk of a short circuit.

6 | MAINTENANCE

6.2

INSPECTION

Inspect for loose and/or damaged wiring and contacts, cracks, deformations, leakage or damage of any other kind. If damage to the Li-ion battery is found, it must be replaced by a professional. Do not attempt to charge or use a damaged Li-ion battery. Do not touch the liquid from a ruptured Li-Ion battery.

Consider replacing the Li-ion battery with a new one if you note either of the following conditions:

- 1 The battery loses charging when not being connected or when I.K.O.S. activated the self-discharge of a LITE∮BLOX battery is ~3% per month.
- 2 The charging time from 0% to 100% increases significantly.
- 3 The battery cells (cell1- cell4) appear to drift apart frequently (indicated by yellow or red digits in your APP charts)

6.3

CLEANING

The LITE BLOX cover plate has a scratch-proof coating preventing scratches caused by use. If necessary, clean the Li-ion battery with a soft, dry cloth. Never use liquids, solvents, or abrasives to clean the Li-ion battery.

A !WARNING!

Never attempt to open or dismantle the Li-ion battery!

The inside of the Li-ion battery does not contain serviceable parts.



7. STORAGE

Follow the storage instructions in this manual to **STORAGE INSTRUCTIONS:** optimize the lifespan of the Li- ion battery during storage and therefore ensure immaculate opera- 1 Store in a clean and dry environment with tion at any time.

If the Li-ion battery is being un-maintained for an extended period of time, this may result in a deep discharge of the battery, resulting in major harm to the LiFePO4 battery cells. In this case, do not attempt to recharge or use it anymore and contact our customer service in time!

- no temperatures below 0°C
- 2 Charge the Li-Ion battery to >80% capacity before storage.
- 3 Disconnect the Li-Ion battery from all peripheral loads (physically or activate the I.K.O.S. function).
- 4 Check for state of charge frequently and immediately recharge if SOC is <10%

8. TRANSPORT

Always check all applicable local, national, and international regulations before transporting a Lithium Iron Phosphate (LFP) battery. Transporting an end-of-life, damaged, or recalled battery may, in certain cases, be specifically limited or prohibited.

The transport of a LITE BLOX Li-ion battery is listed as hazard class UN3480 (class 9). For transport over water, air and land, the packaging group PI965 Section II is to be applied.

9. UPGRADE, REPAIR & **DISPOSAL**

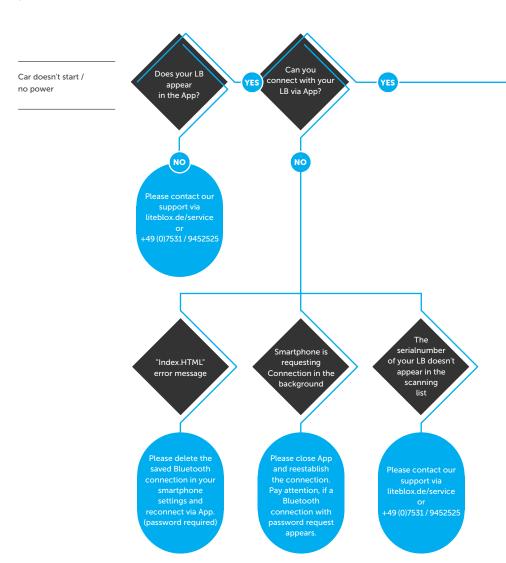
If the LITE∮BLOX is defective or at the end of its life, do not dispose it. Due to the fact that the LITE∮BLOX is engineered in a fully modular way, its parts can be repaired and recycled. For the case that you need your LITE BLOX to be repaired or if you no longer want to keep it, please contact the LITEWERKS customer service

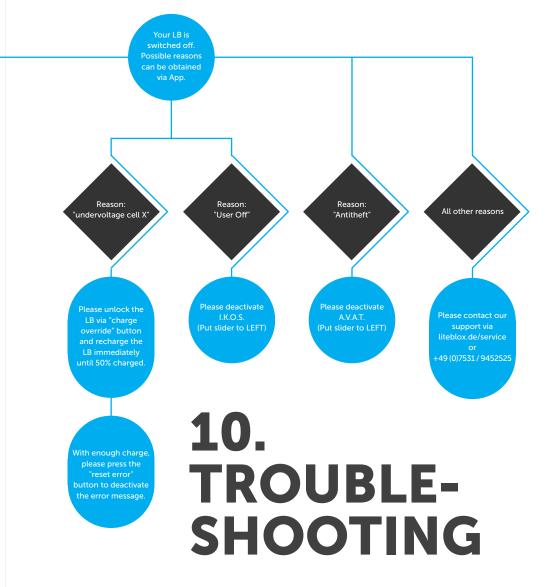
To contact our customer service please use the online-service form available at: https://en.liteblox.de/support

After sending us the filled service form, our staff will get in touch with you ASAP. Please make sure to provide us with sufficient information regarding your case.











11. WARRANTY & LIABILITY

- 1 Upon delivery the customer is obliged to immediately verify whether the products have been damaged during transport. In the event that any such damage has arisen, the customer must notify the LITEWERKS GmbH as soon as possible, in any event no later than three (3) days of delivery, by means of accurate, written statement, stating the damage and where possible a photograph (see contact below). Failure to inspect the products and inform LITEWERKS within the stated time or the use of the products at any time shall be conclusive evidence that LITEWERKS has satisfactorily tendered delivery.
- 2 In the event that the customer demonstrates that any of the delivered products do not conform to the agreement, LITEWERKS (at its option, upon having received those products returned by the customer) has the option to either repair or replace such products by new products, or to refund the invoice value, exclusive of any dispatch costs.

- 3 LITEWERKS grants a 5 years limited warranty for damages caused by manufacturing defects starting at the time of delivery. Register online: https://en.liteblox.de/gtc/warranty/ https://en.liteblox.de/gtc/warranty/ 5 Except as specified in §3 and §4 LITEWERKS makes no warranty, whether express or implied, including without limitation any implied warranty of merchantability and fitness for a partic-
- Damages caused by manufacturing defects do not include damage resulting from (a) general wear and tear, (b) short circuit, (c) overcharging, (d) deep discharging, (e) overheating of LITEW-ERKS products (f) installation of the LITEWERKS product by persons unskilled to work with electro-technical devices or components, (g) any other wrongful use contrary to the LITEWERKS's user manual or the safety instruction, (h) any use contrary to the product specifications of that product; (i) any acts of force majeure.
- 4 The warranty period for parts of the product which have been repaired or replaced under the warranty, shall be twelve (12) months from the date of repair or delivery of the replacement.
- Except as specified in §3 and §4 LITEWERKS makes no warranty, whether express or implied, including without limitation any implied warranty of merchantability and fitness for a particular purpose or any warranty arising from any course of dealing, course of performance or usage of trade and specifically disclaims any representation or warranty that the product will meet customer's requirements, perform any specific function or achieve a desired result other than expressly stated by LITEWERKS in writing.
- 6 Any liability to the customer in any case ceases to apply in the event that the customer fails to notify LITEWERKS of the existence of the defect within ten (10) days of having discovered the defect, in writing, in order to enable LITEWERKS to investigate the damage. Some of LITEW-ERKS's products electronically store usage data, including charging/discharging data, in order to enable LITEWERKS to analyse such data retroactively when investigating damage.



For further information, please contact

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